

Dart Aerospace Ltd.
 1270 Aberdeen St.
 Hawkesbury, ON
 K6A 1K7
 Canada
 Tel (613) 632-5200
 Fax 613 632-5246

Job Sheet 181820
RBTT102098-4



DART

AEROSPACE

Tel (613) 632-5200
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Part No: RBT102098-4 Job Qty: 6 ea

Part Name: Screw Assembly



Part Weight: 0 lbs Status: Scheduled Priority: High

Job Created: 8/9/18

Due Date: 8/13/18

Type: SOLD

Note: DWG RBT102098 Rev.A IPP Rev. A 18.08.02 new issue D^o Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run Hrs	Worker/Supplier	Lead Time
90	Start up Operation	6 Ea	8/13/18	8/13/18	0.00	Start Up Small Fab-2	Sign-off
110	Small Fab	6 pcs	8/13/18	8/13/18	0.00	Small Fab-3	
120	QC	6 pcs	8/13/18	8/13/18	0.00	QC5	
130	Packaging	6 pcs	8/13/18	8/13/18	0.00	Packaging3-1	
140	QC21-SA	6 Ea	8/13/18	8/13/18	0.00	QC21	

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90145A549	Dowel Pin	6 Ea (1 ea)	90-Start up Operation	5032.764
RBT102098-5	Screw	6 Ea (1 ea)	90-Start up Operation	5106026

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90145A549	6	30	0
	RBT102098-5	6	0	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 10:34 AM dart.logan.david



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CANADA
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Container No: S120465



Part: RBT102098-4

Job No: 181820

Serial No/Batch: S120465

Revision: A

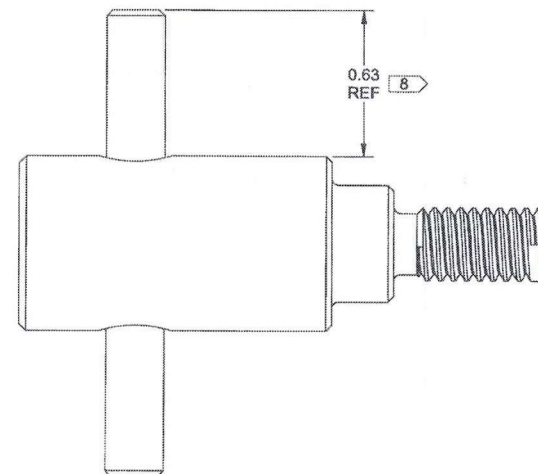
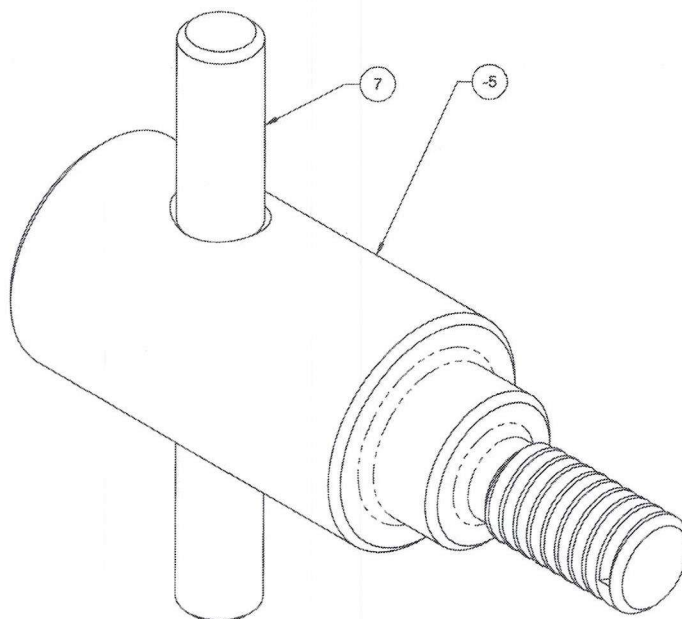
Inspector:

Exp Date:

Instructions:

Date: 10/23/18

ITEM #	QTY	PART#	PART TITLE
-5	1	RBT102098-5	SCREW
7	1	McMaster#90145A549 OR EQUIV.	DOWEL PIN 1/4" DIA. X 2" LG. STAINLESS STEEL



RBT102098-4 SCREW ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES:
 - XX = $\pm 0.1"$ / $\pm 1"$
 - XXX = $\pm 0.01"$ / $\pm 0.5"$
 - XXXX = $\pm 0.005"$ / $\pm 0.1"$
 - XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) APPLY LOCTITE 620 TO MATING SURFACES THEN PRESS FIT ITEM 7 CENTERED WITH ITEM -5 AS SHOWN

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT102098	SHEET 5 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 8/2/2018		RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY	NTS
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